DEUCO

STITCHING WIRE
SINCE 1948

European Standard
Indian Stitching Wire

The Binding Factor
for Profitable Stitching

Strong rust resistant & guaranteed in quality...
Serving to the needs of its valued customers
worldwide since 55 years...

MARKETED BY

Variety
WIRES

Product Range

» Round Stitching Wire
» Flat Stitching Wire
» Narrow Flat Stitching Wire
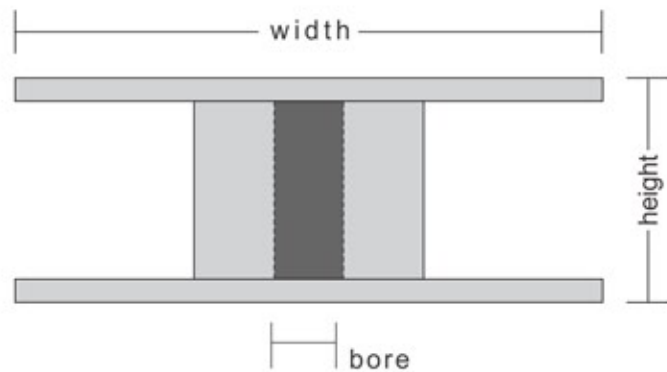» Spiral Wire
» Double Loop Binding Wire-O

Product Type

» Zinc - Hot Dip Galvanised
» Zinc - Electro Galvanised
» Pure Brass wire
» Copper coated wire
» Tin coated wire
» Coloured wire

Plastic Spools of

90 | 40 | 15| 10 | 05 | 04 | 03 | 02

Coils of

50 | 40 | 25 | 20 | 15 | 05 | 02 | 1.6 | 1.4

Spool Dimensions

Reel	Flange (mm)	Barell (mm)	Traverse (mm)	Over all (mm)	Bore (mm)	Winding Capacity (kg)
DWSD - 2	133	53	44	50	19	2
DWSD - 3	138	53	48	57	19	3
DWSD - 4	154	67	56	63	19.5	4
DWSD - 5	171	72	53	61.5	68	5
DWSD - 10	225	72	53	61.5	68	10
DWSD - 300	300	205	103	89.8	51.5	15
DWK - 355	355	224	160	200	36	40

Technical Specifications

ISWG	Size mm	Tolerance mm	Meters per kg	Feet per kg	ZN	SN	CU	Colour coating				
Deuco Colour Wire for Spiral & Wire-O Binding												
18	1.22	-0.02 / +0.01	110	355	◐	◑		●	●	●	●	○
19	1.05	-0.02 / +0.01	149	489	◐	◑		●	●	●	●	○
20	0.91	-0.02 / +0.01	195	640	◐	◑		●	●	●	●	○
21	0.81	-0.02 / +0.01	250	815	◐	◑		●	●	●	●	○
22	0.71	-0.02 / +0.01	320	1055	◐	◑						
23	0.61	-0.02 / +0.00	430	1410	◐	◑						

ZN = Hotdip; SN = Electro galvanized; CU = Copper coated

Technical Specifications

ISWG	Size mm	Tolerance mm	Meters per kg	Feet per kg	ZN	SN	CU	Colour coating
Deuco Round Stitching Wire								
18	1.22	-0.02 / +0.01	110	355	●	●	●	red, blue, green, black, white
19	1.05	-0.02 / +0.01	149	489	●	●	●	red, blue, green, black, white
20	0.91	-0.02 / +0.01	195	640	●	●	●	red, blue, green, black, white
21	0.81	-0.02 / +0.01	250	815	●	●	●	red, blue, green, black, white
22	0.71	-0.02 / +0.01	320	1055	●	●	●	
23	0.61	-0.02 / +0.00	430	1410	●	●	●	
24	0.56	-0.02 / +0.00	520	1700	●	●	●	
25	0.50	-0.02 / +0.00	620	2035	●	●	●	
26	0.46	-0.02 / +0.00	760	2495	●	●	●	
28	0.37	-0.02 / +0.00	870	2855	●	●	●	
Deuco Narrow Flat Stitching Wire								
VIII / 18	1.25 x 1.05	±0.02	110	355	●		●	
VII / 19	1.15 x 0.90	±0.02	149	489	●		●	
VI / 20	0.96 x 0.78	±0.02	195	640	●		●	
V / 21	0.90 x 0.65	±0.02	250	815	●		●	
IV / 22	0.80 x 0.65	±0.02	320	1055	●		●	
III / 23	0.75 x 0.55	±0.02	430	1410	●		●	
II / 24	0.75 x 0.45	±0.02	520	1700	●		●	
Deuco Broad Flat Stitching Wire								
12 x 12	2.50 x 0.71	±0.02	80	255	●	●	●	red, blue, green, black, white
12 x 25	2.50 x 0.50	±0.02	110	370	●	●	●	red, blue, green, black, white
13 x 25	2.36 x 0.50	±0.02	120	385	●	●	●	red, blue, green, black, white
14 x 25	2.03 x 0.50	±0.02	195	640	●	●	●	
17 x 25	1.42 x 0.50	±0.02	320	1055	●	●	●	

More specifications available on request

ZN = Hotdip; SN = Electro galvanized; CU = Copper coated

European Standard
Indian Stitching Wire

Pioneers in bringing stitching wire manufacturing technology to India and starting its production as per the international standards, Deuco Stitching Wires is India's distinguished and reputed manufacturer & exporter of all types of stitching wires, spiral wires and double loop wires.

DEUCO brand is an established name in the arena of stitching wires, standing proudly amidst the pre-eminent manufacturers and exporters of Stitching Wires. Our strict adherence to quality and service experience of more than 55 years in the industry have made us a reliable business entity.

Product Features

» High stitching speed on all types of machines and stitching heads (web printing, saddle stitcher, inline-stitching, cross-web stitching).

» Protection of stitching head due to strong adhesive zinc coating without layer of dirt.

» Low friction resistance due to optimized surface structure and technical lubricating.

» Failure-free processing due to consistent mechanical properties.

» Good corrosion resistance due to eco-friendly coating.

» High penetrating power due to restricted production tolerances.

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